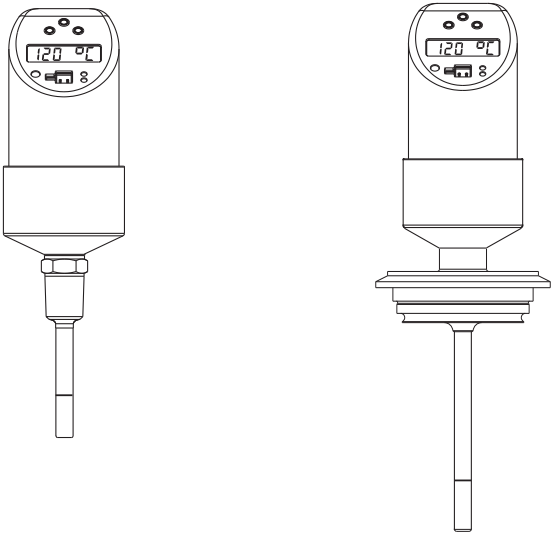
BA00229R/09/EN/15.18
71415671

Release :
01.02

Operating manual
Thermophant T TTR31, TTR35

Temperature switch



Endress+Hauser
People for Process Automation

Table of contents

1 Document information 4
1.1 About this document 4
1.2 Notes on safety conventions and icons . . 4

2 Basic safety instructions 5
2.1 Designated use 5
2.2 Installation, commissioning and operation 5
2.3 Operational safety 5
2.4 Certificates and approvals 6

3 Product description 7
3.1 Product design 7
3.2 Process connection 8

4 Incoming acceptance and product identification 10
4.1 Incoming acceptance 10
4.2 Product identification 10
4.3 Transport and storage 10

5 Installation 11
5.1 Installation conditions 11
5.2 Mounting the device 11

6 Electrical connection 13
6.1 DC voltage version with M12x1 connector 13
6.2 DC voltage version with valve connector 14

7 Operating options 15
7.1 On-site operation 15
7.2 Operation with PC 25

8 Diagnostics and troubleshooting 27
8.1 Diagnostic information on local display 27
8.2 Software history and compatibility overview 29

9 Maintenance 30

10 Repair 30
10.1 Return 30
10.2 Disposal 30

11 Accessories 31
11.1 Welding bosses and coupling 31
11.2 Electrical connection 32
11.3 Configuration kit 34
11.4 Configuration software 34

12 Technical data 34
12.1 Power supply 34
12.2 Output 35
12.3 Operating conditions 35

13 Declaration of Decontamination 38

1 Document information

1.1 About this document

Document function

These Operating Instructions contain all the information that is required in the various phases of the life cycle of the device: from product identification, incoming acceptance and storage, to mounting, connection, operation and commissioning through to troubleshooting, maintenance and disposal.

1.2 Notes on safety conventions and icons

Always refer to the safety instructions in these Operating Instructions labeled with the following symbols:

Symbol	Meaning
WARNING	**WARNING!** This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.
CAUTION	**CAUTION!** This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.
NOTICE	**NOTICE** This symbol contains information on procedures and other facts which do not result in personal injury.
	Indicates additional information, Tip

2 Basic safety instructions

2.1 Designated use

The Thermophant T is a temperature switch for monitoring, displaying and regulating process temperatures. The device has been safely built with state-of-the-art technology and meets the applicable requirements and EC Directives. It can, however, be a source of danger if used incorrectly or for anything other than the designated use.

2.2 Installation, commissioning and operation

Installation, electrical connection, commissioning, operation and maintenance of the measuring system must be carried out by trained, qualified specialists authorised to perform such work by the facility's owner-operator. The specialist must have read and understood these Operating Instructions and must follow the instructions they contain. The device may only be modified and repair work carried out if this is explicitly permitted in the Operating Instructions. Damaged devices which could be a source of danger may not be commissioned and must be labelled and identified as defective.

2.3 Operational safety

The measuring device meets the general safety requirements according to EN 61010-1 and the EMC requirements according to IEC/EN 61326 in addition to the NAMUR recommendations NE 21, NE 43 and NE 53.

- Functional safety
  The Thermophant T temperature switches were developed according to the standards IEC 61508 and IEC 61511-1 (FDIS). The device version with PNP switch output and additional analog output is equipped with fault detection and fault prevention facilities within the electronics and software.
- Ex-area
  The Thermophant T is not approved for use in Ex-areas.

2.4 Certificates and approvals

Electromagnetic compatibility (EMC)

CE conformity
EMC to all relevant requirements of the IEC/EN 61326-series and NAMUR Recommendation EMC (NE21). For details, refer to the Declaration of Conformity.
Maximum fluctuations during EMC-tests: < 1% of measuring span.
Interference immunity to IEC/EN 61326-series, requirements for industrial areas
Interference emission to IEC/EN 61326-series, electrical equipment Class B

Hygiene standard

- EHEDG certification TYPE EL CLASS I. Permitted process connections in accordance with EHEDG, see "Process connections" section → 🖹 9
- 3-A authorization no. 1144, 3-A sanitary standard. Permitted process connections in accordance with 3-A, see "Process connections" section
- FDA-compliant

3 Product description

3.1 Product design

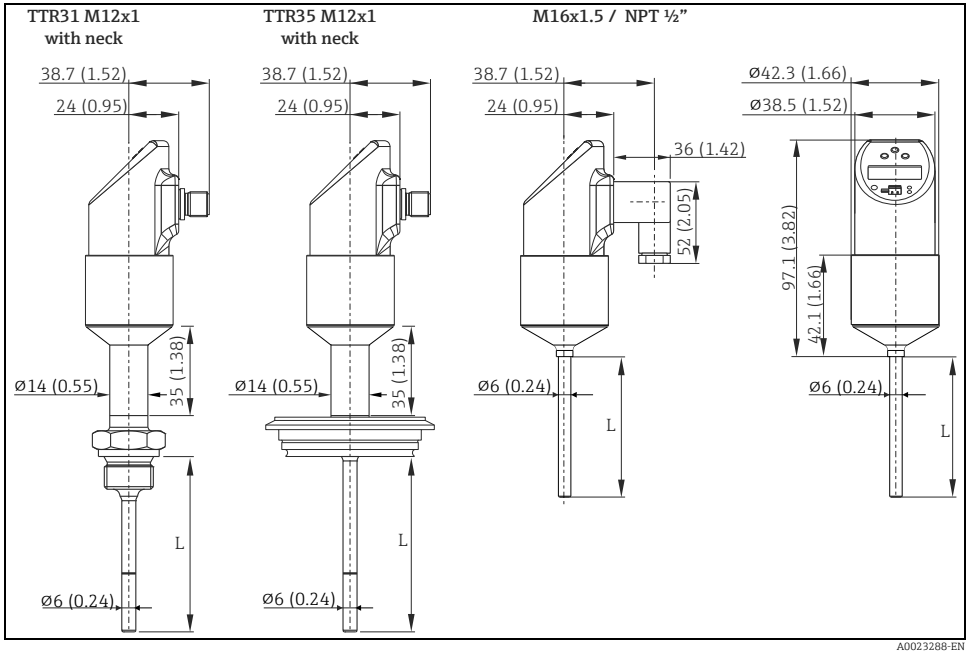


Fig. 1: Dimensions in mm (in)

L = Insertion length
M12x1 connector as per IEC 60947-5-2
M16x1.5 or NPT ½" valve plug as per DIN 43650A/ISO 4400

3.2 Process connection

3.2.1 TTR31 design, dimensions of the process connections

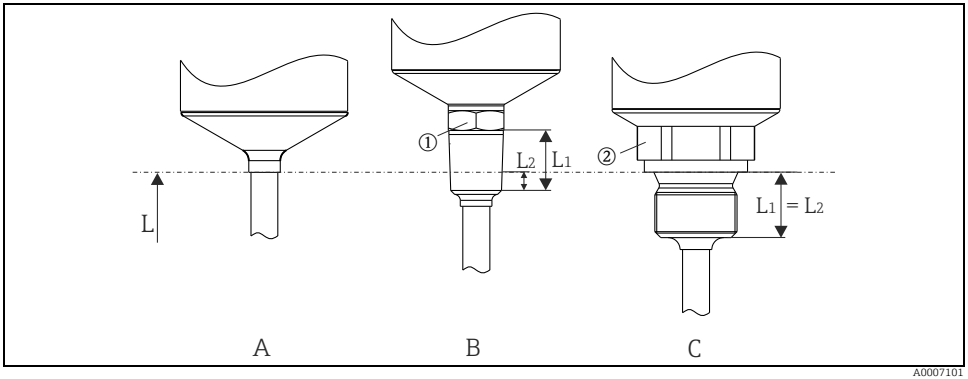


Fig. 2: Process connection versions of TTR31

L = Insertion length

Item no.	Version	Thread length L_1	Thread length L_2
A	Without process connection. For suitable welding boss and coupling see chapter 'Accessories'.	-	-
B	Thread process connection: ▪ ANSI NPT ¼" (① = AF14) ▪ ANSI NPT ½" (① = AF27)	 ▪ 14.3 mm (0.56 in) ▪ 19 mm (0.75 in)	 ▪ 5.8 mm (0.23 in) ▪ 8.1 mm (0.32 in)
C	Thread process connection cylindrical as per ISO 228: ▪ G¼" (② = AF14) ▪ G½" (② = AF27)	 ▪ 12 mm (0.47 in) ▪ 14 mm (0.55 in)	-

3.2.2 TTR35 design, dimensions of the process connections

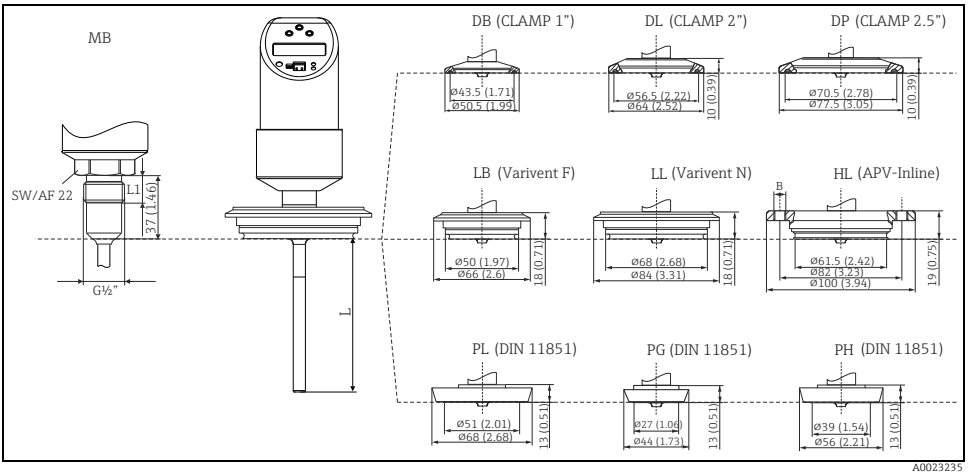


Fig. 3: All dimensions in mm (in)

L = Insertion length L

Item no.	Process connection versions TTR35	
MB	Conical metal-metal for hygienic processes, G½" thread, thread length L1 = 14 mm (0.55 in). Suitable welding boss available as accessory.	-
DB	Clamp 1"...1½" (ISO 2852) or DN 25...DN 40 (DIN 32676)	3-A marked and EHEDG certification (Sealing according to EHEDG positions paper, DN25, DN40).
DL	Clamp 2" (ISO 2852) or DN 50 (DIN 32676)	
DP	Clamp 2½" (ISO 2852)	
LB	Varivent[1)] F DN25-32, PN 40	3-A marked and EHEDG certified
LL	Varivent[1)] N DN40-162, PN 40	
HL	APV-Inline, DN50, PN40, 316L, B = bores 6 x Ø8.6 (0.34 in) + 2 x thread M8	
PL	DIN 11851, DN50, PN40 (including coupling nut)	3-A marked and EHEDG certification (only with EHEDG-certified and self-centering sealing ring).
PG	DIN 11851, DN25, PN40 (including coupling nut)	
PH	DIN 11851, DN40, PN40 (including coupling nut)	

1) Varivent® process connections are suitable for installation in VARINLINE® housing connection flanges.

NOTICE

The maximum process pressure for the conical metal-metal process connection (→ 3, item MB) is 16 bar = 1.6 MPa (232 psi).

4 Incoming acceptance and product identification

4.1 Incoming acceptance

Check the packaging and the device for damage. Check that the goods delivered are complete and nothing is missing.

4.2 Product identification

4.2.1 Nameplate

To identify your device, compare the complete order code and the version information on the delivery papers with the data on the nameplate.

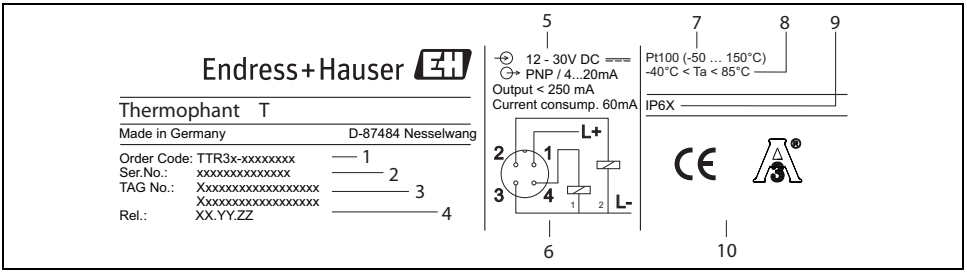


Fig. 4: Nameplate for device identification (as example)

1	Order code	6	Connection diagram
2	Serial number	7	Measuring range
3	TAG number	8	Ambient temperature
4	Release number (change status)	9	Degree of protection
5	Connection values	10	Approvals

The release number indicates the change status of the device. A change in the last two figures does not have any affect on the compatibility - see also → 30.

4.3 Transport and storage

- Pack the device in such a way as to protect it reliably against impact for storage (and transportation). The original packaging provides optimum protection.
- Permitted storage temperature: -40 °C to +85 °C (-40 °F to +185 °F)

5 Installation

5.1 Installation conditions

NOTICE

Do no thread into process connection by turning the housing. Always use a wrench (see table, → 8) on the process connection flats. (→ 5, Pos. 1) to tighten the sensor into the process connection.

5.2 Mounting the device

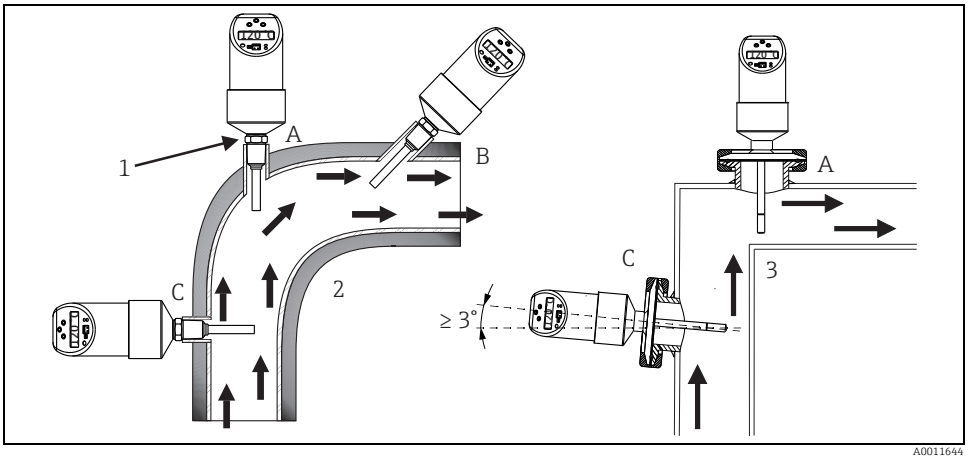


Fig. 5: Possible installation options for temperature monitoring in pipes

1 Hexagonal screw on sensor module
2 TTR31
3 TTR35 for use in hygienic processes

General mounting instructions:

- Installation at angle pieces, against the direction of flow (item A).
- Installation in smaller pipes, inclined against the direction of flow (item B).
- Installation vertical to the direction of flow (item C).
  Installation of TTR35 by min. 3° inclination, because of self draining.
- The on-site display can be rotated electronically 180°, → 20 “On-site operation”.
- The housing can be rotated up to 310°.

Mounting instructions for installation in hygienic processes:

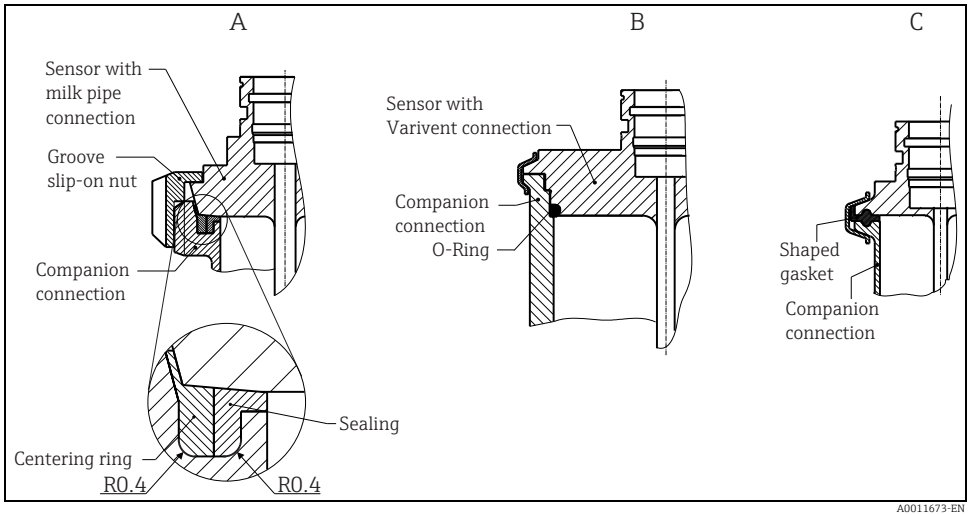


Fig. 6: Installation in hygienic processes

A Milk pipe connection as per DIN 11851 (connection PL, PG, PH), only in linkage with EHEDG certified and self centering ring
B Varivent and APV-Inline (connection LB, LL, HL)
C Clamp as per ISO 2852 (connection DB, DL, DP)

In the event of a fault in a sealing ring (O-ring) or seal, the following measures must be taken:
- Remove the thermometer, clean the thread and the O-ring groove
- Replace the sealing ring or seal
- Perform CIP following installation

In the case of weld-in connections, exercise the necessary degree of care when carrying out welding work on the process side:
- Suitable welding material
- Flush-welded or with welding radius > 3.2 mm (0.13 in)
- No recesses, folds or gaps
- Honed and polished surface, Ra ≤ 0.76 µm (0.03 µin)

As a general rule, the thermometers should be installed in a way that does not impact their ability to be cleaned (the requirements of the 3-A standard must be observed). The Varivent® connections enable flush-mounted installation.

6 Electrical connection

NOTICE

TTR35: Electrical cables must comply with 3-A standard. They must be smooth, corrosion resistant and cleanable.

6.1 DC voltage version with M12x1 connector

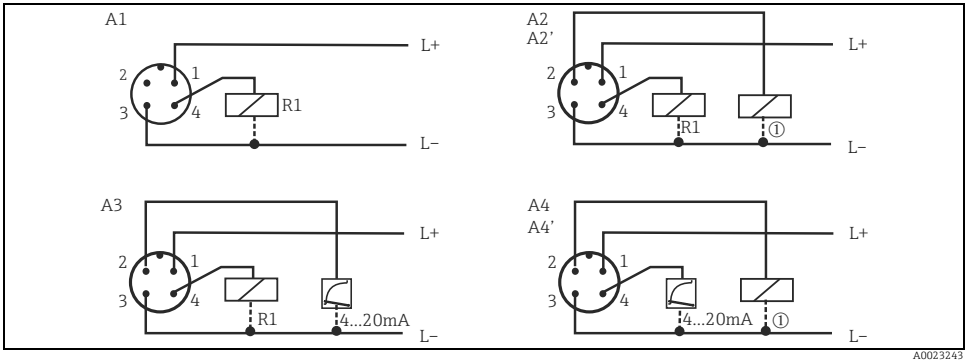


Fig. 7: Thermophant T with M12x1 connector

A1: 1x PNP switch output
A2: 2x PNP switch outputs R1 and ① (R2)
A2': 2x PNP switch outputs R1 and ① (diagnosis/NC contact with "DESINA" setting)
A3: 1x PNP switch output and 1x analog output (4 to 20 mA)
A4: 1x analog output (4 to 20 mA) and 1x PNP switch output ① (R2)
A4': 1x analog output (4 to 20 mA) and 1x PNP switch output ①
(diagnosis/ NC contact with "DESINA" setting)

NOTICE

To avoid the analog input damaging of a PLC, do not connect the active PNP switch output of the device to the 4...20 mA input of a PLC.

More informations about DESINA see www.desina.de (→ 20 Basic settings).

6.2 DC voltage version with valve connector

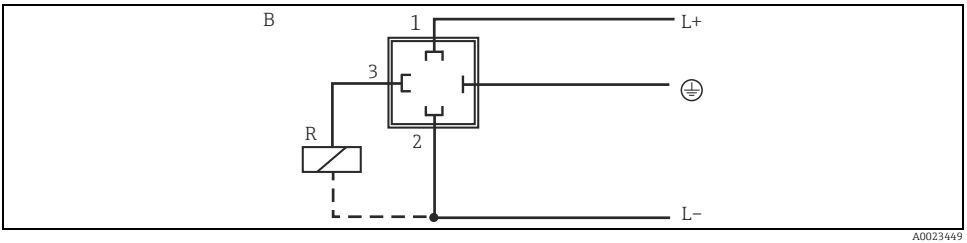


Fig. 8: Thermophant T with M 16x1.5 or NPT ½" valve plug

B: 1x PNP switch output

7 Operating options

7.1 On-site operation

The Thermophant T is operated by means of three keys. The digital display and the light emitting diodes (LED) support navigation in the operating menu.

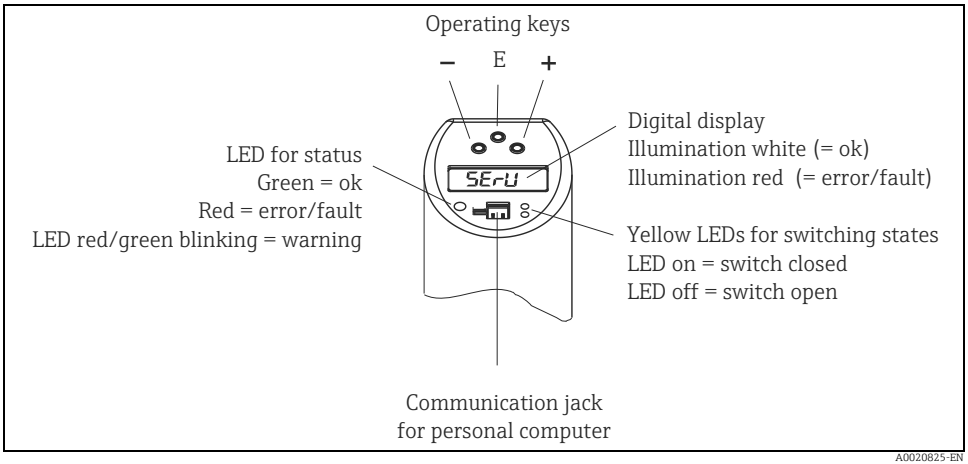


Fig. 9: Position of operating elements and possibilities for display

7.1.1 Navigating in the operating menu

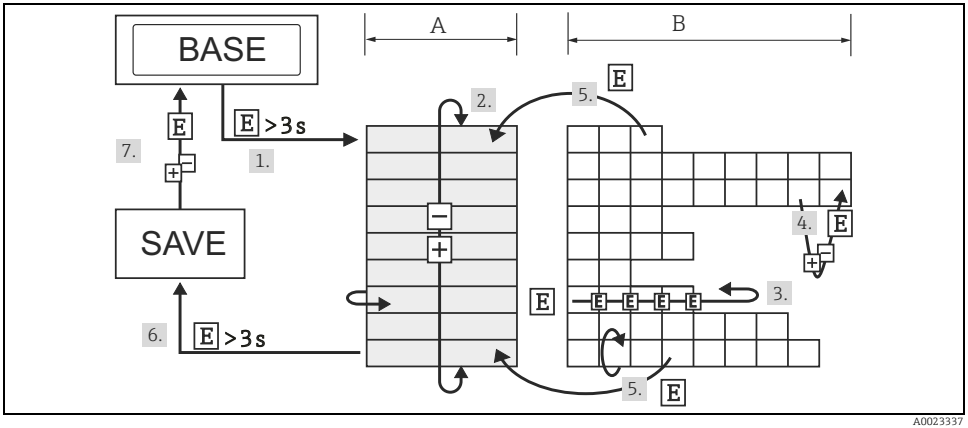


Fig. 10: Navigating in the operating menu

A Function group selection

B Function selection

1. Enter the operating menu
   Press the E key for longer than 3 s
2. Select the “Function group” with the + or - key
3. Select the “Function” with the E key
4. Enter or change parameters with the + or - key
   Then return to “Function” with the E key
   Note: If software locking is enabled, it must be disabled before making entries or changes
5. Press the E key several times to return to the “Function group”
   - until the appropriate function group is reached again
6. Jump back to the measuring position (Home position)
   - press the E key for longer than 3 s
7. Query to save data (select “YES” or “NO” with the + or - key)
   - confirm with the E key

Changes to the parameter settings only become effective if you choose 'YES' when asked to save data.

7.1.2 Structure of the operating menu for 1x or 2x switch outputs

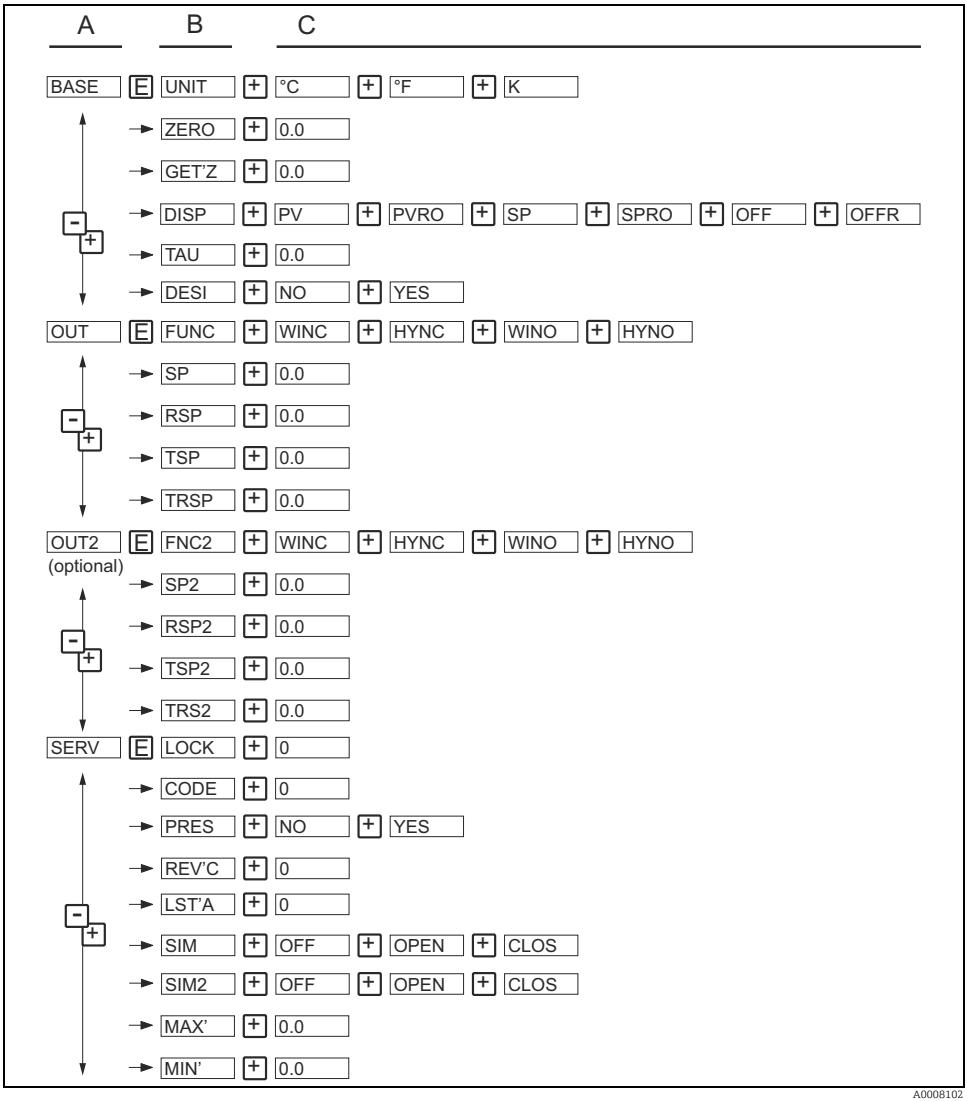


Fig. 11: Operating menu: A function groups, B functions, C settings

7.1.3 Structure of the operating menu for 1x switch output or 1x analog output (4 to 20 mA)

At devices with analog output both output 1 and output 2 can be configured as an analog output. Furthermore it is possible to configure both output 1 and output 2 as a switch output.

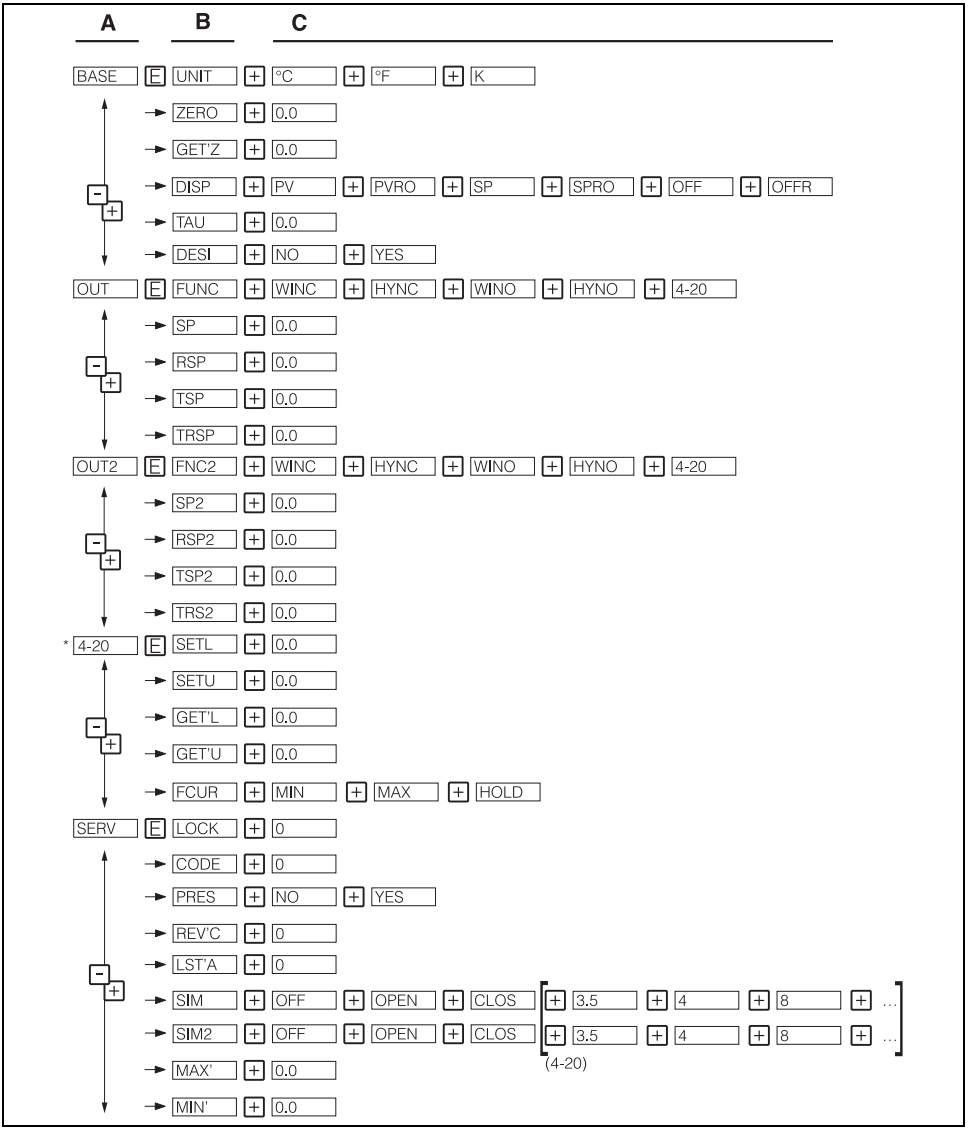


Fig. 12: Operating menu: A function groups, B functions, C settings

The function group 4-20 is available only if the 4 to 20 mA analog output (4-20) is selected in the function group OUT or OUT2 under FUNC or FNC2.

7.1.4 Basic settings

Function group	Function		Settings	Description
BASE	UNIT	Technical unit	°C °F K	Select technical unit: °C, °F, K Factory setting: **°C**
	ZERO	Configure zero point	0.0	Position adjustment: within ±10 °C/K (±18 °F) of the upper range limit
	GET'Z	Accept zero point	0.0	No settings possible (not available in PC software)
	DISP	Display	PV PVRO SP SPRO OFF OFFR	PV: measured value display PVRO: measured value display rotated 180° SP: set switch point display SPRO: set switch point display rotated 180° OFF: display off OFFR: display off rotated 180° Factory setting: **measured value (PV)**
	TAU	Damping: display value, output signal	0.0	Measured value damping with regard to display value and output: 0 (no damping) or 9 to 40 s (in increments of 1 second) Factory setting: **0 s**
BASE	DESI	DESINA	NO YES	PIN assignment of the M12 connector is in accordance with the guidelines of DESINA Factory setting: **NO** Configuration DESINA is only possible, if output 1 and output 2 are selected.

7.1.5 Settings for output - 2x switch output

- Hysteresis function
  The hysteresis function enables two-point control via a hysteresis. Depending on the temperature T, the hysteresis can be set via the switch point SP and the switch-back point RSP.
- Window function
  The window function enables the monitoring of a process temperature range.
- NO contact or NC contact
  This switch function is freely selectable.
- Delay times for switch point SP and switch-back point can be set in increments of 1 s. By this means undesirable temperature peaks of short duration or of high frequency can be filtered out.
- Factory setting (if no customer-specific settings have been ordered): Switch point SP 1: 45 °C (113.0 °F); Switch-back point RSP 1: 44.5 °C (112.1 °F) Switch point SP 2: 55 °C (131.0 °F); Switch-back point RSP 2: 54.5 °C (130.1 °F)
- Range of adjustment
  LRL = Lower Range Limit
  URL = Upper Range Limit
  LRV = Lower Range Value
  URV = Upper Range Value

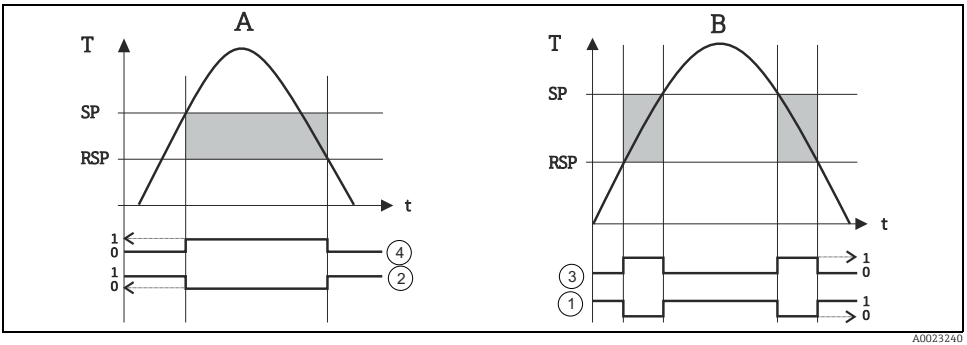


Fig. 13: Switch point functions

Pos. A: Hysteresis-function
Pos. B: Window-function
① Window - NC contact
② Hysteresis - NC contact
③ Window - NO contact
④ Hysteresis - NO contact
SP switch point; RSP switch-back point

Function group	Function		Settings	Description
OUT Output 1 OUT2 Output 2, as option	FUNC FNC2	Switching characteristic	WINC HYNC WINO HYNO	WINC: window/NC contact HYNC: hysteresis/NC contact WINO: window/NO contact HYNO: hysteresis/NO contact Factory setting: **HYNO**
	SP SP2	Switch point value	0.0	Switch point -49.5 to 150 °C (-57.1 to 302 °F) in increments of 0.1 °C (0.18 °F)
	RSP RSP2	Switch-back point value	0.0	Switch-back point -50 to 149 °C (-58 to 300 °F) in increments of 0.1 °C (0.18 °F)
OUT Output 1 OUT2 Output 2, as option	TSP TSP2	Switch point delay	0.0	Delay time 0…99 s in increments of 0.1 s Factory setting: **0 s**
	TRSP TRS2	Switch-back point delay	0.0	Delay time 0…99 s in increments of 0.1 s Factory setting: **0 s**
Min. distance between SP and RSP: 0.5 °C/K (0.9 °F)				

7.1.6 Settings for output - 1x switch output and 1x analog output (4 to 20 mA)

Function group	Function		Settings	Description
OUT Output 1 OUT2 Output 2	FUNC FNC2	Switching characteristic	WINC HYNC WINO HYNO 4-20	WINC: window/NC contact HYNC: hysteresis/NC contact WINO: window/NO contact HYNO: hysteresis/NO contact 4 - 20: analog output Factory setting: **HYNO**
	SP SP2	Switch point value	0.0	Switch point -49.5 to 150 °C (-57.1 to 302 °F) in increments of 0.1 °C (0.18 °F)
	RSP RSP2	Switch-back point value	0.0	Switch-back point -50 to 149 °C (-58 to 300 °F) in increments of 0.1 °C (0.18 °F)
	TSP TSP2	Switch point delay	0.0	Delay time 0...99 s in increments of 0.1 s Factory setting: **0 s**
OUT Output 1 OUT2 Output 2	TRSP TRS2	Switch-back point delay	0.0	Delay time 0...99 s in increments of 0.1 s Factory setting: **0 s**
Min. distance between SP and RSP: 0.5 °C/K (0.9 °F)				

Function group	Function		Settings	Description
4-20 Analog output	SETL	Value for 4 mA (LRV)	0.0	-50 to 130 °C (-58 to 266 °F) Lower range value in increments of 0.1 °C (0.18 °F) Factory setting: **0.0 °C (32.0 °F)**
	SETU	Value for 20 mA (URV)	0.0	-30 to 150 °C (-22 to 302 °F) Enter upper range value in increments of 0.1 °C (0.18 °F) Factory setting: **150 °C (302 °F)**
	GET'L	Temperature applied for 4 mA (LRV)	0.0	Take temperature value as lower range value (not via PC software)
	GET'U	Temperature applied for 20 mA (URV)	0.0	Take temperature value as upper range value (not vial PC software)
	FCUR	Error current	MIN MAX HOLD	Current value in event of error: MIN = ≤ 3.6 mA MAX = ≥ 21.0 mA HOLD = last value Factory setting: **MAX**
Min. distance between SETL and SETU: 20 °C/K (36 °F)				

The function group (4-20) is available only if the 4 to 20 mA analog output (4-20) is selected in the function group OUT or OUT2 under FUNC or FNC2.

7.1.7 Settings for service functions

Function group	Function		Settings	Description
SERV Service functions	LOCK	Locking code	0	Enter the locking code for enabling the device.
	CODE	Change locking code	0	Freely selectable code 1...9999. 0 = no locking; A locking code already assigned can only be changed by first entering the old code for enabling the device.
	PRES	Reset	NO YES	Reset all entries to the factory setting
	REV'C	Revision counter	0	Increases by 1 with each configuration
	LST'A	Last device status	0	Displays the last device status to occur ≠ 0
	SIM SIM2 (if output 2 available)	Simulation output 1 or 2	OFF OPEN CLOS 3.5 (if analog output available)	OFF: No simulation OPEN: Switch output open CLOS: Switch output closed 3.5: Simulation values for analog output in mA (3.5/4.0/8.0/12.0/ 16.0/20.0/21.7)
	MAX'	Max. indicator	0.0	Display of max. measured process value
	MIN'	Min. indicator	0.0	Display of min. measured process value

7.2 Operation with PC

The device can be configured with the configuration software ReadWin 2000 or FieldCare. For the connection between the USB port of the computer and the device a configuration kit (e.g. TXU10-AA) is necessary.

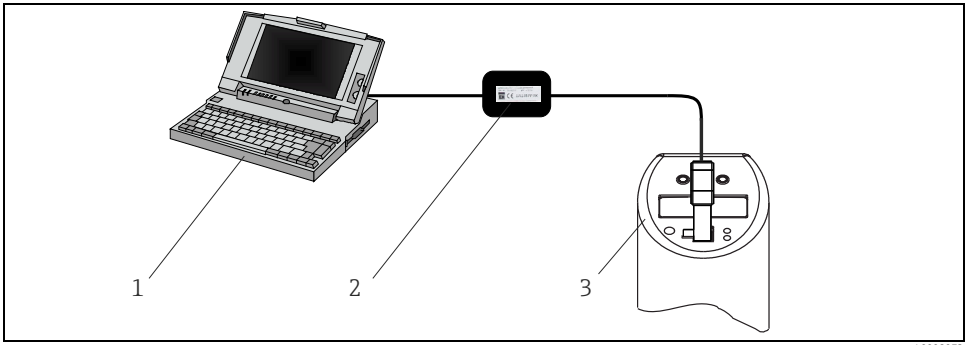


Fig. 14: Operation with PC

Item 1: PC with configuration software ReadWin 2000 or FieldCare
Item 2: Configuration kit TXU10-AA or FXA291
Item 3: Temperature switch

7.2.1 Additional operating options

In addition to the operating options listed in the previous “On-site operation” section, the ReadWin 2000 or FieldCare configuration software provides further information on the Thermophant T:

Function group	Description
SERV	Number of switch changes for output 1
	Number of switch changes for output 2
	Device status

Function group	Description
INFO	Tag number
	Order code
	Limit switch serial number
	Sensor serial number
	Electronics serial number
	Device release (change status)
	Hardware version
	Software version

7.2.2 Hints for the configuration with Readwin 2000

Comprehensive information on the ReadWin 2000 configuration software may be found in the Operating Instructions BA137R/09/en.

7.2.3 Hints for the configuration with FieldCare

FieldCare is an universal configuration software based on FDT/DTM technology.

- To configure the Thermophant T TTR31/35 with FieldCare the “PCP (ReadWin) Communication DTM” and the Thermophant Device-DTM are required.
- All devices with software version 1.01.00 or higher can be configured with FieldCare.
- The device supports only offline configuration and up-/download of parameters. The online configuration is not supported.

Detailed information concerning FieldCare may be found in the operation manual (BA027S/c4) or see: www.endress.com.

8 Diagnostics and troubleshooting

8.1 Diagnostic information on local display

If an error in the device occurs, the colour of the status LED changes from green to red and the digital display illumination changes from white to red. A status LED flashing red and green signals a warning. The display shows:

- E-code for errors
  In the event of an error message, the measured value is uncertain.
- W-code for warnings
  In the event of a warning, the measured value is reliable.

Code	Explanation	Remedy
E011	Device configuration faulty	Reset device (→ 🖹 25)
E012	Error in measurement or medium temperature outside specification	Check medium temperature, return device to E+H where necessary
E019	Power supply outside specification	Check operating voltage
E015	Memory error	Return device to E+H
E020		
E021		
E022	Power is only supplied to the device via the communication interface (measurement is deactivated)	Check operating voltage
E025	Switching contact 1 is not open although it should be	Switching contact defective, return device to E+H
E026	Switching contact 2 is not open although it should be	Switching contact defective, return device to E+H
E040	VCC (Controller voltage) is out of working area	Return device to E+H
E042	Output current can no longer be generated (only for 4 to 20 mA output, e.g. load at analog output too high or open analog output).	Check load. Switch off analog output via configuration, if it isn't required, → 🖹 23.
E044	Output current drifts too much (± 0.5 mA)	Return device to E+H

Code	Explanation	Remedy
W107	Simulation active	Switch off the output simulation for output 1 and output 2
W202	Measured value outside of the sensor range	Operate the device in the specified temperature range
W209	Device starts	
W210	Configuration modified (warning code will be displayed for 15 s approx.)	
W212	Sensor signal outside the permitted range	Operate the device in the specified temperature range
W250	Number of switch cycles exceeded	Replace the device
W270	Short-circuit or overload at output 1	Check output wiring. Extend the load resistance at output 1
W280	Short-circuit or overload at output 2	Check output wiring. Extend the load resistance at output 2

8.2 Software history and compatibility overview

The release number on the nameplate and in the Operating Instructions indicates the change status of the device: XX.YY.ZZ (example 01.02.01).

XX	Change in the main version. Compatibility no longer provided. Device and Operating Instructions change.
YY	Change in functionality and operation. Compatibility provided. Operating Instructions change.
ZZ	Trouble-shooting and internal modifications. Operating Instructions do not change.

Software history

Date	Release no. device	Changes in software	Documentation
06.2004	01.00.00	Original Firmware	KA174r/09/en (51008032)
12.2004	01.01.00	New analog electronics	BA201r/09/en/02.05 (51009832)
02.2005	01.02.00	Internal	BA201r/09/en/02.05 (51009832)
02.2006	01.02.01	Parameter functional safety for the optional analog output is not applicable	BA229r/09/en/03.06 (71025402)
02.2006	01.02	-	BA229r/09/en/01.08 (71025402)
02.2006	01.02	-	BA229r/09/en/06.09 (71098141)
04.2014	01.02	-	BA00229R/09/EN/13.14 (71252257)
08.2016	01.02	-	BA00229R/09/EN/14.16 (71335967)
09.2018	01.02	-	BA00229R/09/EN/15.18 (71415671)

9 Maintenance

Any buildup on the sensor can have a negative effect on the sensor response time. For this reason, check the sensor for buildup at regular intervals.

⚠ CAUTION

Removing the device

Make sure the process is unpressurized before you remove the device! Do not twist the device out of the process connection thread at the housing. Always use a suitable open-ended wrench for disassembly work (→ 5 and → 8).

10 Repair

Due to its design, the device cannot be repaired. However, it is possible to send the device in for examination. See the information in the "Return" section.

10.1 Return

The measuring device must be returned if it is in need of repair or a factory calibration, or if the wrong measuring device has been delivered or ordered. Due to legal specifications, and as an ISO-certified company, Endress+Hauser is obliged to follow certain procedures when handling all returned products that are in contact with medium.
To ensure swift, safe and professional device returns, please read the return procedures and conditions on the Endress+Hauser website at www.endress.com/return-material

A copy of the “Declaration of Contamination” for returning the device can be found on the second last page of these Operating Instructions.

⚠ CAUTION

Harmful substances

- Do not return a measuring device if you are not absolutely certain that all traces of hazardous substances have been removed, e.g. substances which have penetrated crevices or diffused through plastic.

10.2 Disposal

The device contains electronic components and must therefore be disposed of as electronic waste. Please pay particular attention to the local disposal regulations of your country.

11 Accessories

Various accessories, which can be ordered with the device or subsequently from Endress+Hauser, are available for the device. Detailed information on the order code in question is available from your local Endress+Hauser Sales Center or on the product page of the Endress+Hauser website: www.endress.com

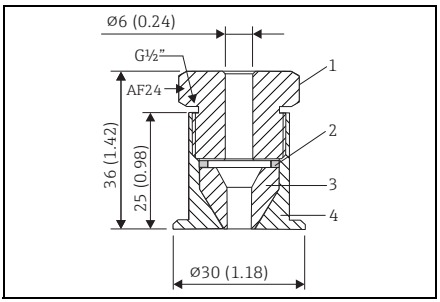
If ordering accessories, please specify the serial number of the unit! All dimensions in the drawings are given in mm (in).

11.1 Welding bosses and coupling

11.1.1 Welding boss with sealing taper

Collar welding boss moveable with sealing taper, washer and pressure screw G½", material of wetted parts: 316L, PEEK
max. process pressure: 10 bar (145 psi)
Order number with pressure screw: 51004751
Order number without pressure screw: 51004752

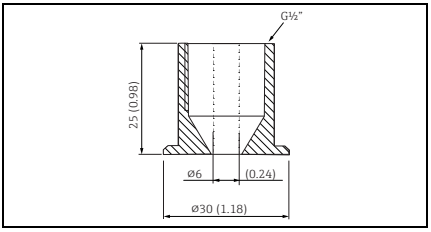
1) pressure screw, 303/304
2) washer, 303/304
3) sealing taper, PEEK
4) collar welding boss, 316L



A0020709-EN

11.1.2 Collar welding boss

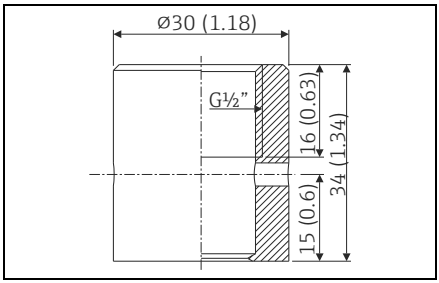
Material of parts in contact with process: 316L
Order no. 51004752



A0020710

11.1.3 Welding boss with sealing taper (metal-metal)

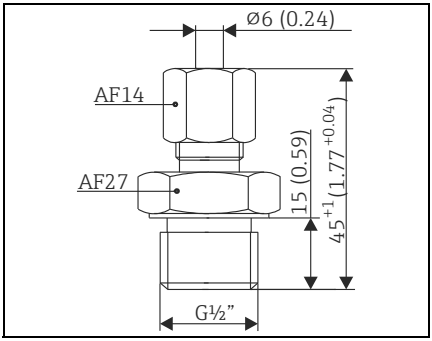
Welding boss
Seal, metal-metal,
Material of parts in contact with process: 316L
Max. process pressure 16 bar (232 psi)
Order no. 60021387



A0006621

11.1.4 Coupling

Clamping ring, movable, different process connections, e.g. G½", G¾", G1", NPT½" coupling and parts in contact with process: 316L
Order number: TA50-..... (depending on process connection)

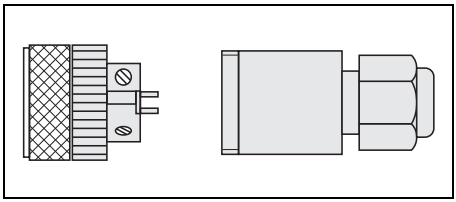


A0020174-EN

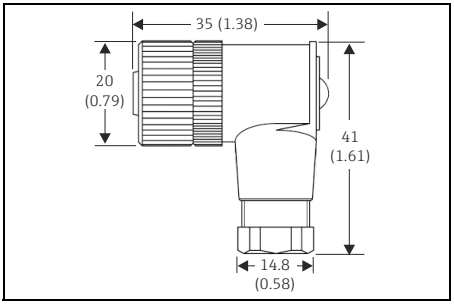
11.2 Electrical connection

11.2.1 Plug-in jack; connecting cable

Coupling M12x1 for simple user installable assembly of the connecting cable; straight; connection to M12x1 housing connector
Materials: Body PA, coupling nut CuZn, nickel-plated
Degree of protection (fully locked): IP67
Order number: 52006263


P01-PMP13xxx-00-xx-00-xx-003

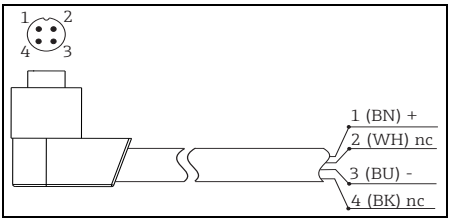
Coupling M12x1 for simple user installable assembly of the connecting cable; elbowed; connection to M12x1 housing connector
Materials: Body PBT/PA,
coupling nut GD-Zn, nickel-plated
Degree of protection (fully locked): IP67
Order number: 51006327



A0020722

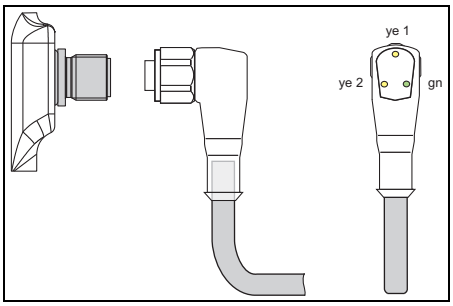
PVC cable (preassembled), 4 x 0.34 mm^2 (22 AWG) with M12x1 coupling, elbowed, screw plug, length 5 m (16.4 ft), IP 67
Order number: 51005148

Core colours:
- 1 = BN brown
- 2 = WH white
- 3 = BU blue
- 4 = BK black



A0020723

PVC cable (preassembled), 4 x 0.34 mm^2 (22 AWG) with M12x1 coupling, with LED, elbowed, 316L screw plug, length 5 m (16.4 ft), specially for hygiene applications, IP69K
Order number: 52018763
Display:
-gn: device operational
-ye1: switch status 1
-ye2: switch status 2

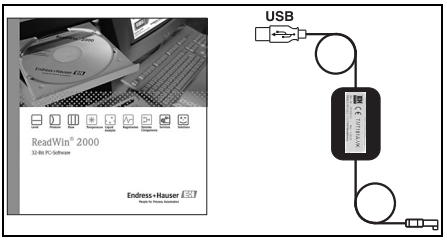


T09-TTR31xxx-00-00-xx-xx-001

Not for use at devices with “4 to 20 mA analog output” option.

11.3 Configuration kit

- Configuration kit for PC-programmable transmitters - ReadWin 2000 setup program and interface cable for PCs with USB port and 4-pole post connector
  Order code: **TXU10-AA**
- Configuration kit “Commubox FXA291” with interface cable for PCs with USB port. Intrinsically safe CDI interface (Endress+Hauser Common Data Interface) for transmitters with 4-pole post connector. Suitable device configuration tool is e.g. FieldCare.
  Order code: **FXA291**



A0008067

11.4 Configuration software

ReadWin 2000 and FieldCare ’Device Setup’ can be downloaded free of charge directly from the internet at the following addresses:

- **www.endress.com/readwin**
- **www.endress.com/fieldcare**

For the order of the FieldCare ’Device Setup’ software please ask your Endress+Hauser sales organization.

12 Technical data

12.1 Power supply

Supply voltage
- DC voltage version 12...30 V DC

Current consumption
- Without load < 60 mA, with reverse polarity protection

Power supply failure
- Behaviour in case of overvoltage (> 30 V)
  The device works continuously up to 34 V DC without any damage. No damage is caused to the device in case of a short-term overvoltage up to 1 kV (as per IEC 61000-4-5). If the supply voltage is exceeded, the properties specified are no longer guaranteed.
- Behaviour in case of undervoltage
  If the supply voltage drops below the minimum value, the device switches off (status as if not supplied with power = switch open).

12.2 Output

Switching capacity
- Switch status ON: $I_a \leq 250$ mA
- Switch status OFF: $I_a \leq 1$ mA
- Switching cycles: > 10,000,000
- Voltage drop PNP: ≤ 2 V
- Overload protection
  Automatic load testing of switching current; output is switched off in case of overcurrent, the switching current is tested again every 0.5 s; max. capacitance load: 14 µF for max. supply voltage (without resistive load).

Load (analog output)
- Max. (V_{supply} - 6.5 V) / 0.022 A

Signal on alarm
- Analog output: ≤ 3.6 mA ('MIN') or ≥ 21.0 mA ('MAX') adjustable[1)]
- Switch outputs: in safe state (switch normally open)

12.3 Operating conditions

- Any orientation
- Any position-dependent zero shift can be corrected; Offset: ±20% URL

12.3.1 Environment

- Ambient temperature range: −40…+85 °C (-40…+185 °F)
- Storage temperature: −40…+85 °C (-40…+185 °F)
- IP66: M12 x 1 connector
  IP65: M16 x 1,5 or ½ NPT valve plug

12.3.2 Process

Process temperature limits

- -50 to 150 °C (-58 to 302 °F) generally,
- -50 to 200 °C (-58 to 392 °F) version TTR35 with neck

Restrictions depending on process connection and ambient temperature.
- No restriction with coupling (see Accessories, → 📄 32, → 📄 33, order no. **51004751**, **51004753**) and neck tube length min. 20 mm (0.79 in).
- With process connection:

Max. ambient temperature	Max. process temperature

1) Guaranteed value for setting 'MAX': ≥ 21.6 mA

up to 25 °C (77 °F)	no restriction
up to 40 °C (104 °F)	135 °C (275 °F)
up to 60 °C (140 °F)	120 °C (248 °F)
up to 85 °C (185 °F)	100 °C (212 °F)

Process pressure limits

Maximum permitted process pressure depending on the insertion length.

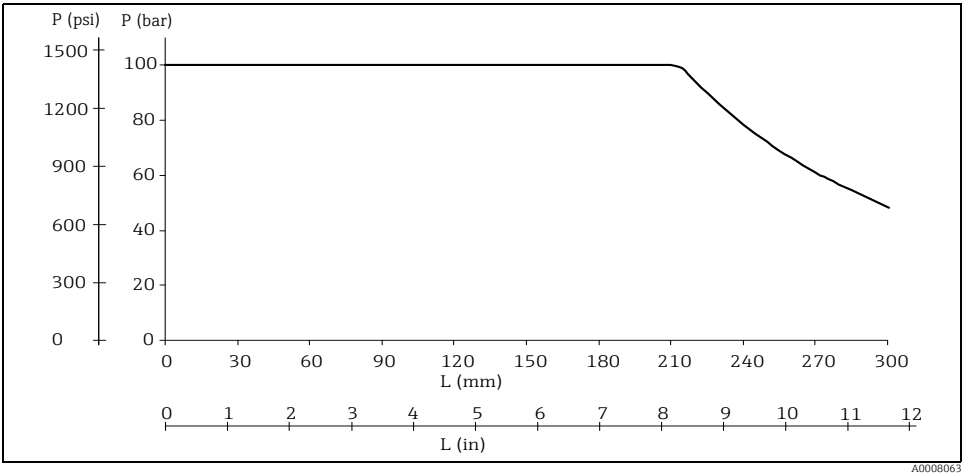


Fig. 15: Maximum permitted process pressure

L = Insertion length
p = process pressure

The diagram takes into consideration not only the overpressure but also the pressure load caused by the flow, whereby a safety factor of 1.9 has been specified for operation with flow. The maximum permitted static operating pressure is lower at greater insertion lengths due to the increased bending load caused by the flow. The calculation assumes the maximum permitted medium velocity for the respective insertion length (see diagram below).

NOTICE

The maximum process pressure with conical metal-metal process connection (→ 3, item MB) for the TTR35 is 16 bar = 1.6 MPa (232 psi)!

Permitted flow velocity depending on the insertion length.

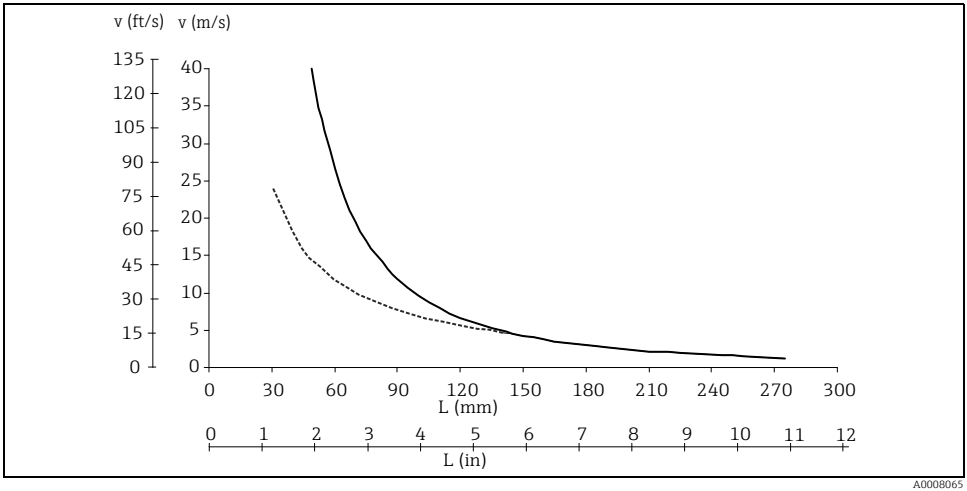


Fig. 16: Permitted flow velocity

L = insertion length, during flow
v = flow velocity
Medium: ----- air; - - - - - water

The permitted flow velocity is the minimum from resonance velocity (resonance distance 80%) and load or buckling caused by flow, which would lead to failure of the thermometer tube or to exceedance of the safety factor (1.9). Calculation was performed for the specified limit operating conditions of 200 °C (392 °F) and ≤ 10 MPa (1450 PSI) process pressure.

13 Declaration of Decontamination

Endress+Hauser
People for Process Automation

Declaration of Decontamination

Because of legal regulations and for the safety of our employees and operating equipment, we need the "declaration of decontamination", with your signature, before your order can be handled. Please make absolutely sure to include it with the shipping documents, or - even better - attach it to the outside of the packaging.

Please return your products to:

Please direct your inquiry to local Endress+Hauser sales representative.

Type of instrument/sensor: _____ **Serial number:** _____

☐ Used as SIL device (Safety Integrity Level) in a Safety Instrument System

Process data: Temperature: _____ |°C| Pressure: _____ |bar|

Conductivity: _____ |S| Viscosity: _____ |mm²/s|

Medium and warnings:

	Medium/ Concentration	flammable	toxic	corrosive	harmful/ irritant	other*	harmless
Process medium							
Medium for process cleaning							
Returned part cleaned with							

Please tick should one of the above be applicable, include security sheet and, if necessary, special handling instructions.

*e.g: explosive; oxidising; dangerous for the environment; biological risk; radioactive

Reason for return:

_____

_____

Company data:

Company: _____ Phone number: _____

Contact person: _____ Fax: _____

Address: _____ E-Mail: _____

_____ Your order No.: _____

„We hereby certify that the returned parts have been carefully cleaned. To the best of our knowledge they are free from any residues in dangerous quantities."

Place, date Company stamp and legally binding signature

DEKONT/V1/UK

www.addresses.endress.com

Endress+Hauser

People for Process Automation