Special Documentation Security Manual FieldEdge SGC500

Industrial edge device for connecting field devices to the Netilion Cloud





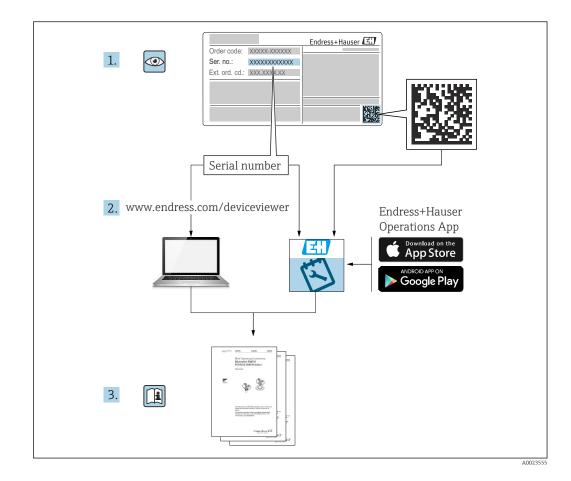


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Endress+Hauser

1 Reporting security gaps and advisories

Endress+Hauser provides information on cybersecurity and security on the following web page: https://www.endress.com/cybersecurity

The page contains the following information, for example:

- Up-to-date security warnings (security alerts) that affect Endress+Hauser products
- Contact e-mail address to report security gaps in Endress+Hauser products. PGP encryption enables confidential communication. You can download the public key from the web page.
- Subscription option to e-mail service for new advisories on Endress+Hauser products
- Endress+Hauser contact information: PSIRT@endress.com

2 About this document

2.1 Document function

This supplementary Security Manual applies in addition to the product documentation such as Operating Instructions, Technical Information and ATEX Safety Instructions. The supplementary product documentation must be followed throughout the entire life cycle of the product. The additional requirements in relation to security are described in this Security Manual.

2.2 Symbols used

2.2.1 Safety symbols

A DANGER

This symbol alerts you to a dangerous situation. Failure to avoid this situation will result in serious or fatal injury.

WARNING

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in serious or fatal injury.

ACAUTION

This symbol alerts you to a dangerous situation. Failure to avoid this situation can result in minor or medium injury.

NOTICE

This symbol contains information on procedures and other facts which do not result in personal injury.

2.2.2 Symbols for certain types of information and graphics

🚹 Tip

Indicates additional information

Reference to documentation

Reference to graphic

Notice or individual step to be observed

1., 2., 3. Series of steps

L**→** Result of a step

1, 2, 3, ... Item numbers

A, B, C, ... Views

2.3 Documentation

2.3.1 Further applicable documents

An overview of the associated documentation is provided in the following:

- *W@M Device Viewer* (www.endress.com/deviceviewer): Enter the serial number from the nameplate
- The download area of the Endress+Hauser web site (www.endress.com/download)

Further applicable documents for FieldEdge SGC500

- Technical Information TI01525S
- Operating Instructions BA02035S
- Netilion Terms of Service https://netilion.endress.com/legal/terms-of-service
 Netilion - Privacy Policy
- Nethon Filvacy Folicy https://netilion.endress.com/legal/privacy-policy
 Netilion – Security Policy
- Nethion Security Policy https://netilion.endress.com/legal/security-policy
- Netilion Service Level Agreement https://netilion.endress.com/legal/service-level-agreement

2.3.2 Purpose and content of the document types

Technical Information (TI)

Planning aid

This document contains all the technical data on the product and provides an overview of everything that can be ordered with the product.

Brief Operating Instructions (KA)

Guide that takes you quickly to the 1st measured value

The Brief Operating Instructions contain all the essential information from incoming acceptance to initial commissioning.

Operating Instructions (BA)

Your comprehensive reference

The Operating Instructions contain all the information that is required in various phases of the life cycle of the product: from product identification, incoming acceptance and storage, to mounting, electrical connection, operation and commissioning through to troubleshooting, maintenance and disposal.

Safety Instructions (XA)

Safety Instructions (XA) are supplied with the product depending on the approval. They are an integral part of the Operating Instructions.

The nameplate indicates the Safety Instructions (XA) that are relevant to the product.

Special Documentation (SD)

Additional information

Special Documentation provides additional information on the product. Additional information can include graphical representation of commissioning, for example, or information on an app.

3 System design

3.1 Target group

This section is aimed at planners and system integrators.

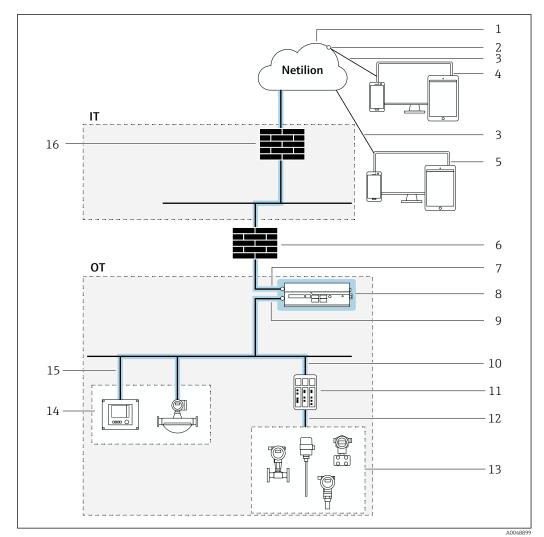
3.2 System overview

This security manual describes the FieldEdge SGC500, the interface to the field device and the interface for the Endress+Hauser Netilion Cloud. It does not cover other components such as connected field devices, fieldbus gateways, the Endress+Hauser Netilion Cloud and operating tools. The system boundaries are marked in blue in the following diagrams.



Outbound calls to the Netilion Cloud are encrypted end-to-end in accordance with TLS 1.2. Netilion Cloud calls are authenticated - (OAuth 2.0).

3.2.1 Connection of the SGC500 via separate interfaces for Internet and fieldbus network



Connection of a fieldbus network

I Connecting the FieldEdge SGC500 via separate interfaces for Internet and fieldbus network (blue marking shows the system boundaries for this manual)

IT Information Technology (here): Company network for information processing, with Internet connection

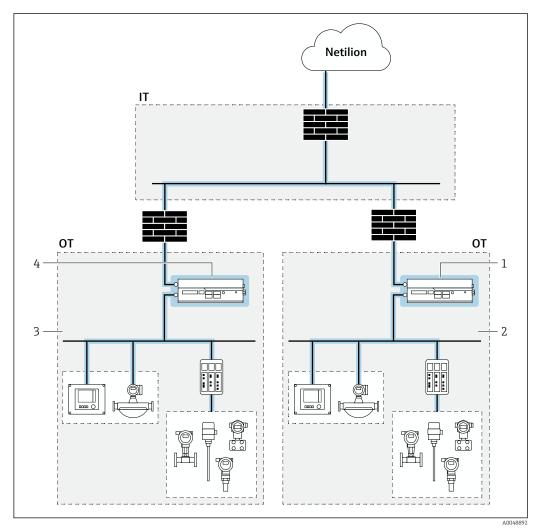
- OT Operational technology (here): Network for process automation
- 1 Netilion Cloud
- 2 Netilion Connect: Application Programming Interface (API)
- 3 https Internet connection
- 4 User system with user application
- 5 Netilion Services: browser-based Netilion Service app
- 6 System firewall
- 7 WAN Internet connection https, plant-side connection
- 8 FieldEdge SGC500 reads field device data and transmits the data safely to the Netilion Cloud
- 9 Field network
- 10 Ethernet communication
- 11 Supported fieldbus gateways for conversion from a fieldbus protocol to an IP protocol
- 12 Fieldbus communication
- 13 Plant components such as Endress+Hauser field devices and field devices from other manufacturers
- 14 Ethernet protocol-based field devices
- 15 Industrial Ethernet
- 16 Company network firewall

The figure shows the FieldEdge SGC500 and all components involved in the flow of information that are necessary to record device status information and transmit the information to the Endress+Hauser Netilion Cloud.

The FieldEdge SGC500 is an edge device. Communication between the FieldEdge SGC500 and the plant components is based on Industrial Ethernet protocols such as HART/IP or proprietary protocols. The FieldEdge SGC500 only forwards the dedicated information requested by the FieldEdge from the subordinate plant components to the Netilion Cloud via the web address netilion.endress.com .

There is no general forwarding of data from the fieldbus network (OT) to the company network (IT). The operator must provide a firewall.

Connecting multiple fieldbus network segments



In the second segmentation for multiple fieldbus networks with multiple FieldEdge SGC500 (blue marking shows the system boundaries for this manual)

- 1 FieldEdge SGC500 for fieldbus network 1
- 2 Fieldbus network 1
- 3 Fieldbus network 2
- 4 FieldEdge SGC500 for fieldbus network 2

The figure shows the recommended segmentation of a fieldbus network when two FieldEdge SGC500s are used. In this variant, two subordinate fieldbus networks are connected to the Netilion Cloud. Each fieldbus network (OT) is connected to the higher-level company network (OT) via its own FieldEdge SGC500. This wiring ensures that the two fieldbus network segments are isolated.

3.2.2 Segmented fieldbus networks

Network segmentation on the field side with VLANs, for example, is not supported.

3.3 Defining the security level

Both the system and the products installed in the system must meet different levels of requirements depending on the required security level. You must first define the required **security level** from SL1 to SL4 for the system. Depending on the security level, you define the requirements for the system in accordance with DIN IEC 62443-3-3 and the requirements for the product in accordance with DIN EN 62443-4-2.

3.4 Typical operating environment of the product

We recommend that you define the typical operating environment of the product in order to draw up the security-related properties.

The requirements of the environment should be determined by assessing the operating environment. For example, you can factor in a denial-of-service attack.

The following considerations may apply for a typical operating environment for example:

- The product is a system component.
- The product is equipped with at least one interface. See the system overview section for information on interfaces.
- The product is operated in an industrial environment.
- Access to the system is regulated. Only authorized staff have access to the system.
- The personnel are trained and instructed on the use of the product and on the security risks.
- The product is operated in an Ethernet network that is intended for industrial purposes only. The network is either fully separated from the rest of the company's network or protected by firewalls.
- The product has at least one data connection that leaves the production area.
- The automation network is protected against attacks from the outside, such as a denialof-service attack, by means of perimeter protection.
- The product is installed in an environment that is protected in accordance with the defense in depth principle.
- Passwords for the product are only known by authorized personnel.
- Only authorized personnel can access the product via the associated Human Machine Interface (HMI).

The product can only defend against attacks to a limited extent because the processing power of the product in question is limited.

3.5 Measures required if necessary operating environment cannot be provided

If the specified requirements for the operating environment cannot be met, alternative measures may have to be arranged. This may involve, for example, mechanical protection of the product against tampering, mechanical protection of the cabling, or organizational measures.

The FieldEdge is intended for use in an access-controlled control room in a building.

3.6 Carrying out risk analysis and risk assessment

When planning a system, you must carry out a risk assessment for the entire system taking a holistic approach. You can follow the guidelines in the VDI 2182 standard when carrying out a risk assessment on systems.

You carry out a risk/threat analysis during the course of the risk assessment.

Take the following aspects into account for the risk analysis:

- Interfaces of the product that allow communication with the product or enable access to the product
- Product data flows within the system
 - Incoming data to the product
- Outgoing data from the product
- Product data flows that leave the area of the system and go through firewalls if necessary

You can define risk minimization measures based on the risk analysis.

In addition to the risk assessment, the planning process should also include specifications on how the product is to be configured during commissioning. This includes, for example, switching off interfaces and/or services that are not required or changing default passwords etc. These measures are explained in the following sections.

3.7 Recommended risk minimization measures

3.7.1 Taking the entire system into account

The FieldEdge is an edge device that is used in a closed IIoT ecosystem.

Due to its decentralized and modular structure, an IIoT ecosystem can quickly become a patchwork of different terminals. Due to the heterogeneous nature of these overall solutions, each divergent product represents a new source of danger that compromises security at the interfaces and can result in insecure data transmission paths.

Please note the following:

- The connection of the FieldEdge to the Internet must at least be via a firewall.
- The fieldbus network (OT) and company network (IT) must be strictly separated.
- Endress+Hauser recommends the segmentation of the fieldbus networks according to DIN IEC 62443-3-3. This can be achieved through the use of several FieldEdge units
 →
 ⇒ 9.

3.7.2 Training the users

Depending on the application scenario, users who are not specialized in this area may come in contact with the IIoT ecosystem. We recommend that these users be trained in the safe use of the relevant terminals and/or interfaces and be made aware of security issues.

3.7.3 Optimizing access management

We recommend that you apply the same identity and access management rules for access to the IIoT ecosystem as for other areas of the company.

Please note the following:

- Only install FieldEdge in an access-controlled control room in a building
- Only grant employees the access rights they require to carry out their tasks
- If local configuration is required during commissioning, log in as described in the Operating Instructions $\rightarrow \boxdot 6$

3.7.4 Monitoring device data and device status

The FieldEdge is part of a network in a process automation system. Network monitoring on the field side is the responsibility of the plant operator.

The online status of the FieldEdge is shown in Netilion. You can access information on the availability of the Netilion Services via https://status.netilion.endress.com/.

Updating product software 3.7.5

Endress+Hauser automatically updates the software for the FieldEdge.

P Update management: $\rightarrow \square 16$

3.7.6 **Protecting apps/applications**

To safequard the customer system, the customer data, the apps and the Web portal, it is also necessary to ensure the protection of FieldEdge access data that have access to the IIoT ecosystem. This can be accomplished by securely storing the access data and certificates.

During commissioning it may be necessary to configure the FieldEdge locally. The FieldEdge is protected via a login. The local configuration must be made temporarily via a directly connected Ethernet cable in the access-controlled control room.



For more information on "Login (manual connection)", see the Operating Instructions $\rightarrow \blacksquare 6$

4 Commissioning (installation and configuration)

4.1 Target group

This section is aimed at operating personnel.

4.2 Requirements of the personnel

Personnel must fulfill the following requirements:

- Must have a relevant qualification for this specific function and task.
- ► Authorized by the rig owner/operator.
- Be familiar with federal/national regulations.
- Before starting work: personnel must read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- Personnel must follow instructions and comply with general policies.

4.3 Installation

Install and connect the product in accordance with the relevant Brief Operating Instructions/Operating Instructions.

4.4 Configuration

4.4.1 Commissioning and configuring the product

Commission and configure the product in accordance with the associated Brief Operating Instructions/Operating Instructions. With regard to security, please also refer to this section and the following sections.

FieldEdge SGC500 system overview: → 🖺 7

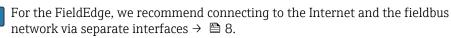
4.4.2 Required security steps during commissioning

Endress+Hauser products are delivered in packages that are sealed with an Endress+Hauser adhesive tape. A delivery note and a receipt with the Endress+Hauser logo are enclosed. A seal seals the housing and serves as a safety feature if the housing has been opened.

With regard to security, pay attention to the following during commissioning: Integrate the product in the operating environment in accordance with the specified requirements $\rightarrow \bigoplus 10$.

4.4.3 Configuring the firewall

No firewall is integrated in the FieldEdge. A firewall to the Internet must be provided on the customer side $\rightarrow \square$ 7.



Configure the firewall as follows:

- Enable port 443 for the https service for outbound calls from the FieldEdge to the Netilion Cloud https://*.netilion.endress.com. Alternatively, enable the following URLs for a detailed firewall rule: https://api.netilion.endress.com and https://downloads.netilion.endress.com
- The Netilion Services are hosted on AWS Heroku. Note: You can block calls from the FieldEdge to other URLs in the firewall.
- You can check the firewall configuration in a Web browser via the URL https://api.netilion.endress.com. It must be possible to call this website when the firewall is active.
- All inbound calls to the FieldEdge must be blocked.

4.4.4 Hardening the product

In the field of security, the term "hardening" means that the only services enabled are those that are required for the correct operation of the product in the application in question.

It is not possible or necessary to harden the FieldEdge. The FieldEdge only uses services that are required for the function.

4.4.5 Configuring user data

User data include, for example, login data, users, device tags (TAG), passwords, IDs, etc.

Account for the Netilion Cloud

To connect the FieldEdge to the Netilion Cloud, an account is saved in encrypted format in the FieldEdge during configuration at the factory.

This account is used to authenticate the FieldEdge in the Netilion Cloud. Therefore, the information of the field devices that is saved in the Netilion Cloud is only available for the authenticated Netilion Account of the FieldEdge customer or an account authorized by the customer.

Information regarding accounts / access data

The following accounts are required for FieldEdge operation:

- Account for connecting the FieldEdge to the Netilion Cloud. Endress+Hauser saves this account in the FieldEdge in encrypted format during the factory configuration. This account cannot be changed.
- Account for the local configuration of the FieldEdge. A user name and a password are required for access via this account. (Access data: user name = "admin" and password = "FieldEdge serial number".)

You cannot change the access data.

Account for Netilion

The users define the access data themselves and can also change this data.

For more information on "Login (manual connection)", see the Operating Instructions $\rightarrow \cong 6$

4.4.6 Security-related product settings

All security-related settings required for the FieldEdge have been implemented on the FieldEdge in the factory. No changes are required.

4.4.7 User management and impact on security

The FieldEdge implements the following user management to connect to the Netilion Cloud:

- User management for the FieldEdge provides for a user that is permanently configured ex works $\rightarrow \ \textcircled{B}$ 14
- Access to the local configuration is via a device-specific and pre-defined password $\rightarrow~\textcircled{}14$
- More advanced user management is not provided in the FieldEdge
- For more information on Netilion Cloud user management, see the "Netilion Terms of Service" document $\rightarrow \square 6$

5 Operation

5.1 Target group

This section is aimed at operating personnel.

5.2 Requirements of the personnel

Personnel must fulfill the following requirements:

- Must have a relevant qualification for this specific function and task.
- Authorized by the rig owner/operator.
- Be familiar with federal/national regulations.
- Before starting work: personnel must read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- ▶ Personnel must follow instructions and comply with general policies.

5.3 Tasks during operation

Operate the product in accordance with the associated Operating Instructions. With regard to security, please also refer to this section.

The FieldEdge does not require any intervention during operation.

To be able to update the FieldEdge firmware, a permanent power supply to the FieldEdge and a permanent Internet connection to the Netilion Cloud must be ensured.

🖪 Update management: → 🗎 16

5.4 Security factors during operation

The following points must be noted during operation:

- The certificates saved in the FieldEdge have a limited life.
- Before they expire, Endress+Hauser renews the certificates automatically and remotely in the background via operating system updates →

 16. Manual intervention on the part of the user is not required.

5.5 Update management

Endress+Hauser makes remote updates available via the Netilion Cloud. The timing of the update is set by Endress+Hauser. This cannot be influenced by the user. Some updates require the FieldEdge to be restarted. The restart is performed automatically.

As the FieldEdge does not interfere directly with the automation of the system, Endress +Hauser does not recommend any specific test routines for the application for the new software versions.

Endress+Hauser provides remote updates in the following cases:

- security updates
- bug fixes: fixes for existing functions
- functional enhancements to the product
- renewal of certificates

Endress+Hauser uses checksums and signatures in the firmware to safeguard the integrity and authenticity of the updates. The user does not need to carry out integrity and authenticity checks on the updates. You can determine the software version of the FieldEdge as follows: the software version currently loaded in the FieldEdge is shown in the Netilion Account under the SGC500 details for the SGC500 in question.

5.6 Functional enhancements

Once available, Endress+Hauser supplies functional enhancements to the FieldEdge unannounced. The timing of the function enhancement is set by Endress+Hauser. This cannot be influenced or blocked by the user.

Functional enhancements can include the following:

- Improvement to existing services
- Support for new bookable services

5.7 Repeating the risk analysis

External events can change the risk situation that systems are exposed to; unknown attack patterns can occur for example. According to Section 4.4 of the VDI/VDE 2182-1-2011 guidelines, risk analysis must be repeated and updated at regular intervals or in the event of changes to the system that could influence the risk analysis.

5.8 Repair and disposal

5.8.1 Troubleshooting and repair

Troubleshooting

Proceed as follows if a fault occurs in the FieldEdge:

- 1. Sign in to Netilion.
- 2. Create a support ticket via Netilion. Netilion > Select a Service > Netilion > Main Menu > Support Create a ticket

FieldEdge is defective

Endress+Hauser Service found that the FieldEdge is defective and needs to be replaced. Endress+Hauser Service will send you a preconfigured replacement device.

Furthermore, you are requested to return the defective FieldEdge to Endress+Hauser or to destroy and dispose of the defective FieldEdge.

Proceed as follows if the FieldEdge is defective:

- 1. After being instructed by Endress+Hauser Service, delete the access data from the FieldEdge to the Netilion Cloud from the defective FieldEdge.
- 2. In Netilion, delete or reset the data on the following pages: "Network Interface Details", "Field Gateways" and / or "EtherNet/IP Activation Status"
- 3. Depending on the instructions of Endress+Hauser Service: return the defective FieldEdge immediately to Endress+Hauser or destroy the defective FieldEdge and dispose of it.

- **4.** Connect, configure and commission the new FieldEdge as specified in the Operating Instructions.
- We recommend you delete your access data / user data from the FieldEdge if you have to take the FieldEdge out of service due to a defect. By deleting your data, you are preventing any improper use of your data.

5.8.2 Disposal

Proceed as follows if you have to dispose of the FieldEdge:

- 1. After being instructed by Endress+Hauser Service, delete the access data from the FieldEdge to the Netilion Cloud from the defective FieldEdge.
- 2. In Netilion, delete or reset the data on the following pages: "Network Interface Details", "Field Gateways" and / or "EtherNet/IP Activation Status"
- **3.** Destroy the defective FieldEdge and dispose of it. Observe the following instructions.
- We recommend you delete your access data / user data from the FieldEdge if you have to dispose of the FieldEdge. By deleting your data, you are preventing any improper use of your data.
 - Before you dispose of, or scrap, the FieldEdge, we recommend that you proceed in accordance with the following guideline: NIST Special Publication 800-88, Revision 1: Guidelines for Media Sanitization

X

As required by the Directive 2012/19/EU on waste electrical and electronic equipment (WEEE), Endress+Hauser products are marked with the depicted symbol in order to minimize the disposal of WEEE as unsorted municipal waste. Such products may not be disposed of as unsorted municipal waste and can be returned to Endress+Hauser for disposal under the conditions stipulated in the General Terms and Conditions or as individually agreed by Endress+Hauser.

6 Decommissioning

6.1 Target group

This section is aimed at operating personnel.

6.2 Requirements of the personnel

Personnel must fulfill the following requirements:

- Must have a relevant qualification for this specific function and task.
- ► Authorized by the rig owner/operator.
- ► Be familiar with federal/national regulations.
- Before starting work: personnel must read and understand the instructions in the manual and supplementary documentation as well as the certificates (depending on the application).
- Personnel must follow instructions and comply with general policies.

6.3 Decommissioning the product

There are various reasons why the product may need to be decommissioned. Depending on the reason for decommissioning, certain actions are required.

Reason for decommissioning	Actions required
The product is not being used for a longer period of time.	No measures required.
The product has a fault that you are unable to rectify.	Contact Endress+Hauser Service and follow the instructions of Endress+Hauser Service $\rightarrow \cong 17$.
The product is defective and must therefore be disposed of. The defect has been identified by Endress+Hauser Service $\rightarrow \cong 17$.	Information on product disposal: → 🗎 18
The product is to be disposed of. You want to dispose of the product.	Information on product disposal: $\rightarrow \square 18$
The Netilion Service Subscription has terminated.	To reliably protect your data and / or your system from being accessed, we recommend you to scrap the FieldEdge. For this, we recommend that you proceed in accordance with the following guideline: NIST Special Publication 800-88, Revision 1: Guidelines for Media Sanitization If you do not want to scrap the FieldEdge, we strongly urge you to delete the software from the FieldEdge. For more information contact the Endress+Hauser Service. You can also return the FieldEdge following consultation with Endress+Hauser Service.

7 Appendix

7.1 Security checklist for the product life cycle

Life cycle	Task	Checked
Planning	Typical operating environment of the product has been defined and taken into account in planning. $\rightarrow {} 10$ Where necessary, alternative measures have been taken into account. $\rightarrow {} 10$	
	Planning activities taken into account in engineering phase. Risk analysis and risk assessment completed.→ 🗎 10	
	Where possible, risk minimization measures have been taken into account. $\rightarrow \square 11$	
Incoming goods/ transportation	Packaging checked to ensure it is unopened and seal is intact. $\rightarrow \square 13$	
Commissioning	Product hardened for specific application. \rightarrow 🗎 14	Not applicable
Operation	Update management requirements observed. \rightarrow 🗎 16	
	Recurring risk analysis planning completed. \rightarrow 🗎 17	
Decommissioning	Product taken out of service. $\rightarrow \square 19$ Depending on reason for decommissioning, disable or destroy the product.	

7.2 Version history

Document version	Firmware version	Hardware version	Changes
SD03029S/04/DE/01.22-00	As of 3.00.02	Dev. rev. 1	First version
SD03029S/04/DE/02.23-00	As of 3.00.02	Dev. rev. 1	Modbus TCP added "Appendix" section added

7.3 Information for security audits

7.3.1 Services required for operation

The services listed in this section are required to operate the FieldEdge.

Services for connecting to the Endress+Hauser Netilion Cloud

The services listed in the following table must be available or enabled in the firewall, depending on the network structure.

Service	Port	Comment
https	443	Transfer of field information to the Netilion Cloud
DNS	53/853	A TCP DNS server with current address resolution must be accessible.
UDP DHCP (IPv4)	67	Bootstrap protocol (BOOTP) server, also used by DHCP
TCP/UDP (IPv6)	547	DHCPv6 server
ТСР	512	Default Modbus TCP port

Services for connecting to the fieldbus network

To support future fieldbus gateways or industrial Ethernet networks, you may need to activate other services on the field device side.

Service	Port	Comment
TCP/IP http	80	Temporary use during initial commissioning
SSH	22 SSH	This service is only used for forensic analysis if a FieldEdge is faulty. SSH is secured by a private key. The private key is only available on Endress+Hauser development PCs. Endress+Hauser does not allow for access via SSH during operation. We recommend blocking this service in the company firewall.
TCP/UDP	-	 Specific communication via fieldbus gateway Service for communication via PROFIBUS Fieldgate SFG500: → 🖹 22 Service for communication via HART Fieldgate SFG250: → 🖺 21 Service for communication with the WirelessHART Fieldgate SWG70: → 🖺 22 Specific communication for Ethernet-based protocols: → 🖺 21
UDP DHCP	67	Bootstrap protocol (BOOTP) server, also used by DHCP
TCP/UDP (IPv6)	547	DHCPv6 server

Service for remote updates via the network LAN1

For remote updates, Endress+Hauser ensures that only the services required for this particular service are executed.

Service	Port	Comment
https	443	The FieldEdge SGC500 updates are transmitted to the FieldEdge in a response to a request via https (port 443).

7.3.2 Services dependent on the application

Service for communication via EtherNet/IP network

The FieldEdge SGC500 always establishes the connection to the EtherNet/IP field devices.

Service	Port	Comment
TCP/UDP	44818	Recommended manufacturer default settings: See ODVA
TCP/UDP	2221	specification 5-4.3.2.13.1 CIP security considerations The required manufacturer default settings for products that support EtherNet/IP over (D)TLS

Service for communication via HARTFieldgate SFG250

The FieldEdge SGC500 always establishes the connection to the Fieldgate SFG250.

Service	Port	Comment
TCP/UDP	5094	Default HART/IP port

Service for communication via Modbus TCP

The FieldEdge SGC500 always establishes the connection to the Modbus TCP field device.

Service	Port	Comment
TCP	512	Default Modbus TCP port

Service for communication via PROFIBUS Fieldgate SFG500

The FieldEdge SGC500 always establishes the connection to the Fieldgate SFG500.

Service	Port	Comment
ТСР	80	Use for requests from Fieldgate
TCP/IP	60010	Use for requests from Fieldgate

Service for communication via WirelessHart Fieldgate SWG50 and SWG70

The FieldEdge SGC500 always establishes the connection to the Fieldgate SWGxx.

Service	Port	Comment
TCP/UDP	5094	Default HART/IP port



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